PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE. LARGE MISSILE IMPACT (LMI) - LEVEL "D"

INSTRUCTIONS FOR USING THIS APPROVAL

STEP 1: USE THE DOOR ELEVATIONS PROVIDED ON PAGE 2 THROUGH 6 TO DETERMINE THE APPLICABLE ASSEMBLY NUMBER

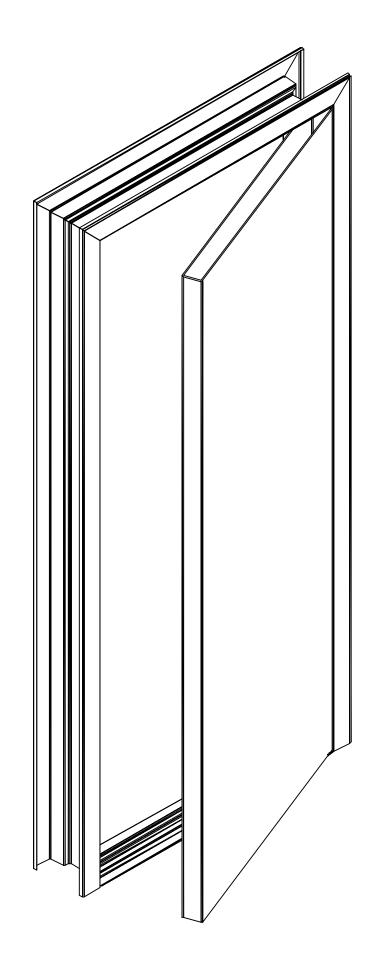
STEP 2: MOVE TO THE CHART BELOW THE DOOR ELEVATIONS, ALSO ON PAGE 2 THROUGH 6, AND LOCATE YOUR ASSEMBLY NUMBER. BY SCANNING HORIZONTALLY THROUGH THE SAME ROW OF YOUR ASSEMBLY NUMBER, YOU WILL BE ABLE TO DETERMINE THE APPROVED DOOR SERIES, MIN DOOR THICKNESS, MAX DESIGN PRESSURE, MAX DOOR OPENINGS, SWINGING OPTIONS, LATCHING HARDWARE FOR PANELS.

STEP 3: USE PAGE 8 TO DETERMINE YOUR FRAMING PROFILES AND FRAMING CONSTRUCTION OPTIONS

STEP 4: USE THE TABLES ON PAGE 9 AND 10 TO DETERMINE THE ANCHOR TYPE AND SPACING, BASED ON THE YOUR PRESSURE AND SUBSTRATE CRITERIA

STEP 5: USE THE DETAILS PROVIDED ON PAGE 11 AND 12 TO DETERMINE YOUR WEATHERSTRIPPING OPTIONS

SHEET INDEX									
# SHEET	DESCRIPTION								
1	COVER SHEET								
2-6	ASSEMBLY OPTIONS								
7	OPTIONAL ASSEMBLY OPTIONS								
8	DOOR FRAME DETAILS								
9-10	DOOR FRAME ANCHORING INFORMATION								
11-12	DOOR FRAME WEATHER STRIPPING INFORMATION								
13	MANUFACTURERS AND ENGINEERS NOTES								
13	TOTAL								



Ceco Door ASSA ABLOY



FL#16355.2

CECO DOOR PRODUCTS
//ISION OF ASSA ABLOY DOOR GROUP, IN
9159 TELECOM DRIVE
MILAN, TN 38358

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FL# 16355.2

FOR HELPFUL RESOURCES, SITE

& RELATED SERVICES

SPECIFIC JOB ORDERING & MORE INFORMATION ABOUT THIS PRODUCT

ASSA ABLOY

FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

FL#16355.2

CORPORATE OFFICE: 160 SW 12th AVE, SUITE 106 DEERFIELD BEACH, FL 33442

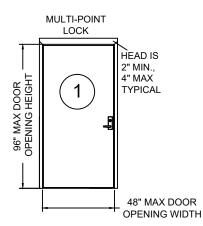
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MILAN, TN 38358 DOORS

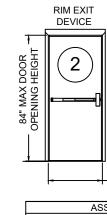
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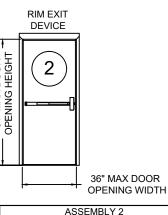
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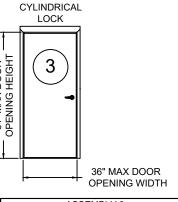
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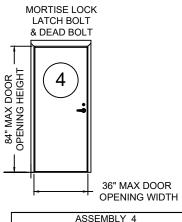
PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. (MISSILE LEVEL D) PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE.











Design Pressure

Where Water

Infiltration IS

Required

+/-50 PSF

Design Pressure

Where Water

Infiltration Is NOT

Required

+/-100 PSF

-	48" MAX DOOR OPENING WIDTH
ASSEN	MBLY 5
Design Pressure	Design Pressure
Where Water	Where Water
Infiltration Is NOT	Infiltration IS
Required	Required
+/-70 PSF	+/-50 PSF

CONCEALED VERTICAL

ROD EXIT DEVICE

5

ASSEMBLY 1							
Design Pressure							
Where Water							
Infiltration IS							
Required							
+/-50 PSF							

ASSEMBLY 2								
Design Pressure	Design Pressure							
Where Water	Where Water							
Infiltration Is NOT	Infiltration IS							
Required	Required							
+/-100 PSF	+/-50 PSF							

	ASSEMBLY 3									
	Design Pressure	Design Pressure								
	Where Water	Where Water								
l li	nfiltration Is NOT	Infiltration IS								
	Required	Required								
	+/-100 PSF	+/-50 PSF								

ASSEMBLY 3						
Design Pressure	Design Pressure					
Where Water	Where Water					
Infiltration Is NOT	Infiltration IS					
Required Required						
+/-100 PSF +/-50 PSF						

Assembly	Door Series	Minimum Door Gauge	Des Pres	mum sign ssure sf)	Door (Maximum or Opening Door (inches) Swing		Latching Hardware Description		scription
			Positive	Negative	Width	Height		Type	Brand	Model
							Out Swing		Corbin Russwin	FE6600
	Regent, Imperial	14	150	150	4 8	96	or In Swing*	Multi-Point Lock	Sargent	FM7300
2	Trio, Trio-E	18	100	100	36	84	Out Swing	out Swing Rim Exit Device	Corbin Russwin	ED5200S(A) x M107
									Yale	7150(F)WS/7250M(F)WS
							Out Swing	Cylindrical Lock	Corbin Russwin	CL3100
$\frac{3}{3}$	Trio, Trio-E	18	100	100	36	84	or In Swing*		Sargent	11 Line
4	Trio, Trio-E	o-E 18	100	100	36	84	Out Swing or In Swing*	Mortise Lock	Corbin Russwin	ML2000, ML20600, ML20700, ML20800, ML20900
		10	100	100				Latch Bolt & Dead Bolt	Sargent	7800, 8200, R8200
							III SWIIII		Yale	8800, S8800 x SYM
5	Fuego, Medallion, Legion, Omega, Regent, Ultra, Trio, Trio-E	16 Trio, Trio-E - 18	70	70	48	96	Out Swing	Concealed Vertical Rod	Sargent	HC-MD-8600, HC-12-8600, HC-MD-12-8600, WS-MD-8600, WS-12-8600, WS-MD-12-8600
	Butt	McKinney 4-1/2" >	4-1/2" 0.1	34" thick st	eel hinge	es or any l	BC approved	I hinges may be used. /	Any SDI member hinge	
Hinges**	Continuous	Markar FM100, FM may be used.	AcKinney 4-1/2" x 4-1/2" 0.134" thick steel hinges or any FBC approved hinges may be used. Any SDI member hinge locations may be used. Arkar FM100, FM200, FM300, FM3500, FM100, or FM1111; Pemko CFMSLF-HD continuous hinges may be used. Any FBC approved continuous hinge hay be used.							

Rixson 195 Pivot set with M19 intermediate pivots may be used. Any FBC approved pivot may be used.

1" diameter preparations for door position switches, Door position switches that fit in a cutout measuring 1.25" x 4.875", and Securitron EPT, EPTL,

CEPT and SEPT maybe used. Maglocks may be used in addition to the hardware listed above. Viewers with 1" and smaller hole preparation may be

*In-Swing Configurations not approved for water infiltration. See Hardware notes for additional Hardware options.

Pivots

Auxiliary Hardware

^{**} SUBSTITUTIONS, WITH FBC COMPONENT APPROVALS, MAY BE USED AS LONG AS THE SUBSTITUTIONS ARE WITHIN THE LIMITING DESIGN PARAMETERS OF THIS APPROVAL AND THE COMPONENT APPROVAL.

OPENING WIDTH

ASSA ABLOY

48" MAX DOOR

OPENING WIDTH

FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

FL#16355.2

CORPORATE OFFICE: 160 SW 12th AVE, SUITE 106 DEERFIELD BEACH, FL 33442

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DIVISION OF ASSA ABLOY DOOR GROUP, IN
9159 TELECOM DRIVE
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IL EXTERIOR DOORS E DOORS (LMI) FLORIDA PRODUCT AF COMMERCIAL STEEL FLUSH SINGLE I SEVENTH EDITION (2020 FL

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03

PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. (MISSILE LEVEL D) PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE. MORTISE LOCK CYLINDRICAL LOCK & LATCH BOLT SURFACE VERTICAL **CYLINDRICAL** CONCEALED TWO **EXIT DEVICE** ROD EXIT DEVICE **DEAD BOLT** POINT LOCK & DEAD BOLT **ĤEAD IS** 2" MIN., 4" MAX 96" MAX DOOR OPENINGHEIGHT 9 10 96" MAX DOOR OPENING HEIGHT 6 96" MAX DOOR OPENING HEIGHT 96" MAX DOOR OPENING HEIGHT 8 96" MAX DOOR OPENINGHEIGHT **TYPICAL** 48" MAX DOOR 48" MAX DOOR 48" MAX DOOR 48" MAX DOOR **OPENING WIDTH**

ASSE	MBLY 6	ASSEM	IBLY 7
Design Pressure	Design Pressure	Design Pressure	Design Pressure
Where Water	Where Water	Where Water	Where Water
Infiltration Is NOT	Infiltration IS	Infiltration Is NOT	Infiltration IS
Required	Required	Required	Required
+/-70 PSF	+/-50 PSF	+/-70 PSF	+/-50 PSF

ASSEMBLY 8									
Design Pressure	Design Pressure								
Where Water	Where Water								
Infiltration Is NOT	Infiltration IS								
Needed	Required								
+/-70 PSF	+/-60 PSF								

OPENING WIDTH

	ASSEMBLY 9								
	Design Pressure	Design Pr							
	Where Water	Where V							
	Infiltration Is NOT	Infiltratio							
	Required	Requir							
	+/-70 PSF	+/-50 P							
•									

ASSEN	MBLY 9	ASSEM	IBLY 10
Design Pressure	Design Pressure	Design Pressure	Design Pressure
Where Water	Where Water	Where Water	Where Water
nfiltration Is NOT	Infiltration IS	Infiltration Is NOT	Infiltration IS
Required	Required	Required	Required
+/-70 PSF	+/-50 PSF	+/-70 PSF	+/-50 PSF
			,

OPENING WIDTH

Assembly	Door Series	Minimum Door Gauge		sign sure	Door 0	imum Opening :hes)	Door Swing	Latching Hardware Description		scription	
			Positive	Negative	Width	Height		Туре	Brand	Model	
	Fuego, Medallion, Legion,	16							Corbin Russwin	ED5200S(A) x M107	
(6)	Omega, Regent, Ultra,	Trio, Trio-E - 18	70	70	48	96	Out Swing	Rim Exit Device	Sargent	HC8800, 12-HC8800	
	Trio, Trio-E	1110, 1110-L - 10							Yale	7150(F)WS/7250M(F)WS	
$\overline{7}$	Fuego, Imperial, Medallion, Legion, Omega, Regent,	16	70	70	48	96	Out Swing	Surface Vertical Rod	Corbin Russwin	ED5470(B) x M107	
	Ultra, Versadoor, Trio, Trio-E	Trio, Trio-E - 18	, 0	'			out owning	Carrage vertical reca	Yale	7170(F)WS	
8	Trio, Trio-E	18	70	70	48	96	Out Swing or In Swing*	Cylindrical Lock & Cylindrical Dead Bolt	Corbin Russwin	CL3100 DL3200 Dead Bolt	
			70	70					Sargent	11 Line 480 Dead Bolt	
9	Fuego, Imperial, Medallion, Legion, Omega, Regent,	16	70	70	48	96	Out Swing	Out Swing	Concealed Two Point	Sargent	WS-12-7000, HC-12-7000
	Ultra, Versadoor, Trio, Trio-E	Trio, Trio-E - 18	70	, ,	10	30	Outowing	Lock	Corbin Russwin	MP9800 (A/B) x M107	
(19)	Fuego, Imperial, Medallion,	16	70	70	40		Out Swing	Mortise Lock	Corbin Russwin	ML2000, ML20600, ML20700, ML20800, ML20900	
(10)	Legion, Omega, Regent,	Trio, Trio-E - 18	70	70	48	96	or	Latch Bolt & Dead Bolt	Sargent	7800, 8200, R8200	
	Ultra, Versadoor, Trio, Trio-E						In Swing*		Yale	8800	
	Butt	McKinney 4-1/2" x 4-1/2" 0.134" thick steel hinges or any FBC approved hinges may be used. Any SDI member hinge locations may be used.							ocations may be used.		
Hinges**	Continuous	Markar FM100, FM may be used.	M200, FM30	00, F M 8500), FM100), or FM11	11; Pemko Cl	FMSLF-HD continuous hi	nges may be used. Any	FBC approved continuous hinge	
	Pivots	Rixson 195 Pivot set with M19 intermediate pivots may be used. Any FBC approved pivot may be used.									
	1" diameter preparations for door position switches, Door position switches that fit in a cutout measuring 1.25" x 4.875", and Securitron EPT, EPTL, Auxiliary Hardware CEPTand SEPT maybe used. Maglocks may be used in addition to the hardware listed above. Viewers with 1" and smaller hole preparation may be										

Maglocks may be used in addition to the hardware listed above. Viewers with 1" and smaller hole preparation may be used.

*In-Swing Configurations not approved for water infiltration. See Hardware notes for additional Hardware options.

** SUBSTITUTIONS, WITH FBC COMPONENT APPROVALS, MAY BE USED AS LONG AS THE SUBSTITUTIONS ARE WITHIN THE LIMITING DESIGN PARAMETERS OF THIS APPROVAL AND THE COMPONENT APPROVAL.

Where Water

Infiltration Is NOT

Required

+/-70 PSF

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Design Pressure

Where Water

Infiltration IS

Required

+/-50 PSF



ASSA ABLOY



FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

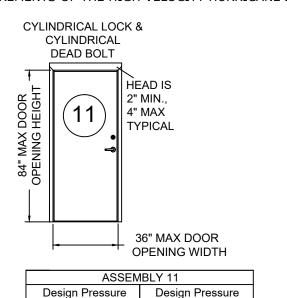
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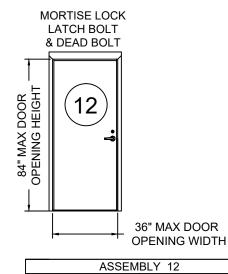


Where Water

Infiltration IS

Required

+/-50 PSF



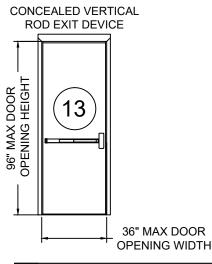
Design Pressure

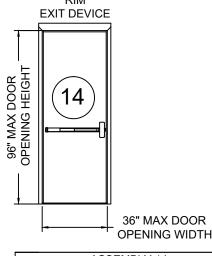
Where Water

Infiltration Is NOT

Required

+/-70 PSF





ASSEM	IBLY 13
Design Pressure	Design Pressure
Where Water	Where Water
Infiltration Is NOT	Infiltration IS
Required	Required
+/-60 PSF	+/-50 PSF
	<u> </u>

ASSEMBLY 14						
Design Pressure	Design Pressure					
Where Water	Where Water					
Infiltration Is NOT	Infiltration IS					
Required	Required					
+/-60 PSF	+/-50 PSF					

	+/-/U PSF +/-50 PSF		+/-/U PSF	<u> </u>	+/-50 PSF		+/-0	00 PSF +/-50 PS	+/-00	7 PSF +7-50 PSF		
Assembly	Door Series	Minimum Door Gauge	De: Pres	mum sign ssure osf)	Door (dimum Opening ches)	Door Swing		Latching Hardware D	escription		
			Positive	Negative	Width	Height]	Туре	Brand	Model		
	Fuere Increase Medallica						0.40		Corbin Russwin	CL3300 DL3100 Deadbolt		
(11)		Cylindrical Dead Bolt	Sargent	6500, 10, 10G77 480 Deadbolt								
	Ultra, Versadoor, Trio, Trio-E	ersadoor, Trio, Trio-E In Swing*		Yale	5400LN, D100 Deadbolt							
(10)	Fuego, Imperial, Medallion,	40	70	70	36	0.4	Out Swing or In Swing*			Mortise Lock	Corbin Russwin	ML2000, ML20600, ML20700, ML20800, ML20900
(12)	Legion, Omega, Regent, Ultra, Versadoor	18	70	70	30	84		Latch Bolt & Dead Bo	t Sargent	7800, 8200, R8200		
							In Swing		Yale	8800, S8800 x SYM		
13	Fuego, Imperial, Medallion, Legion, Omega, Regent, Ultra, Versadoor	16	60	60	36	96	Out Swing	Concealed Vertical Rod	Sargent	HC-MD-8600, HC-12-8600, HC-MD-12-8600, WS-MD-8600, WS-12-8600, WS-MD-12-8600		
	Fuego, Imperial, Medallion,								Corbin Russwin	ED5200S(A) x M107		
(14)	Legion, Omega, Regent,	16	60	60	36	96	Out Swing	Rim Exit Device	Sargent	HC8800, 12-HC8800		
	Ultra, Versadoor								Yale	7150(F)WS/7250M(F)WS		
	Butt									e locations may be used.		
Hinges**	Continuous	Markar FM100, F		00, FM3500), FM 100	or FM11	11; Pemko C	FMSLF-HD continuous	hinges may be used. A	ny FBC approved continuous		

Rixson 195 Pivot set with M19 intermediate pivots may be used. Any FBC approved pivot may be used.

*In-Swing Configurations not approved for water infiltration. See Hardware notes for additional Hardware options.

Pivots

Auxiliary Hardware

** SUBSTITUTIONS, WITH FBC COMPONENT APPROVALS, MAY BE USED AS LONG AS THE SUBSTITUTIONS ARE WITHIN THE LIMITING DESIGN PARAMETERS OF THIS APPROVAL AND THE COMPONENT APPROVAL.

1" diameter preparations for door position switches, Door position switches that fit in a cutout measuring 1.25" x 4.875", and Securitron EPT, EPTL,

CEPT and SEPT maybe used. Maglocks may be used in addition to the hardware listed above. Viewers with 1" and smaller hole preparation may be

+/-50 PSF

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36" MAX DOOR

OPENING WIDTH

+/-60PSF

Design Pressure

Where Water Infiltration IS

Required

+/-50 PSF

ASSA ABLOY



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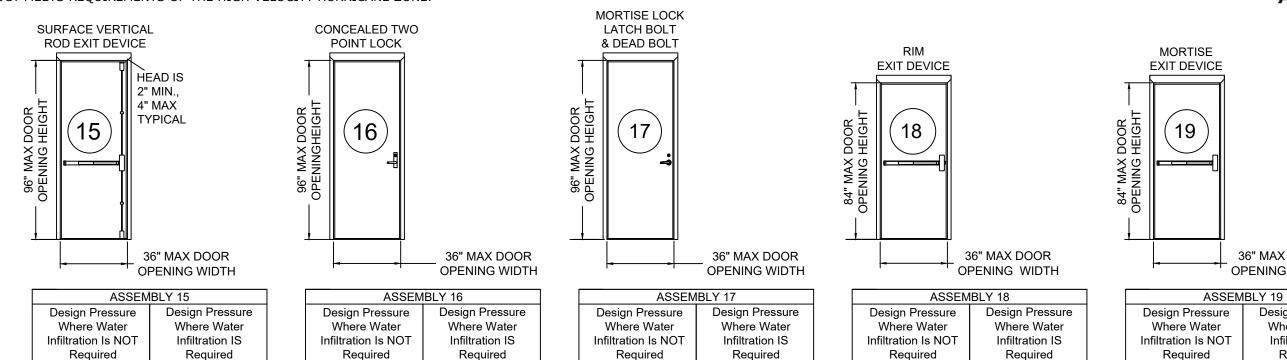
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+/-70PSF

+/-50 PSF

Assembly	Door Series	Maximum Minimum Design Pressure (psf)		Maximum Door Opening (inches)		Door Swing	Latching Hardware Description			
			Positive	Negative	Width	Height		Туре	Brand	Model
	Imperial, Medallion, Legion,								Corbin Russwin	ED5470(B) x M107
(15)	Omega, Regent, Ultra,	16	60	60	36	96	Out Swing	Surface Vertical Rod	Sargent	HC8700, 12-HC8700
	Versadoor								Yale	7170(F)WS
(16)	Fuego, Imperial, Medallion, Legion, Omega, Regent,	16	60	60	36	96	Out Swing	Concealed Two Point	Sargent	WS-12-7000, HC-12-7000
	Ultra, Versadoor					30	Out Owing	Lock	Corbin Russwin	MP9800 (A/B) x M107
47	Fuego, Imperial, Medallion, Legion, Omega, Regent, Ultra, Versadoor	16	60	60	36	96	Out Swing or In Swing*	Mortise Lock Latch Bolt & Dead Bolt	Corbin Russwin	ML2000, ML20600, ML20700, ML20800, ML20900
(17)									Sargent	7800, 8200, R8200
									Yale	8800
	Fuego, Imperial, Medallion, Legion, Omega, Regent, Ultra, Versadoor			60	36	84	Out Swing		Corbin Russwin	ED5200S(A) x M107
(18)		16	60					Rim Exit Device	Sargent	HC8800, 12-HC8800
		10	00	00	30				Ving Card Elsafe S/S	VC3000
	Ollia, Versadooi								Yale	7150(F)WS/7250M(F)WS
19	Fuego, Imperial, Medallion, Legion, Omega, Regent, Ultra, Versadoor	18	60	60	36	84	Out Swing	Mortise Exit	Sargent	WS-8900 12-WS-8900
	Butt	McKinney 4-1/2"	x 4-1/2" 0.1	34" thick st	eel hinge	es or any l	BC approved	d hinges may be used. I	Any SDI member hinge I	ocations may be used.
Hinges**	Continuous	Markar FM100, Fl hinge may be use	•	00, FM 3500), FM100	, or FM11	11; Pemko CF	FMSLF-HD continuous I	ninges may be used. Any	/ FBC approved continuous
	Pivots	Rixson 195 Pivot	set with M	19 intermed	liate pivo	ts may be	used. Any F	BC approved pivot may	pe used.	
,	Auxiliary Hardware	1 ' '		•			•	hes that fit in a cutout me ers with 1" and smaller he	_	and Securitron EPT, EPTL, ised.

+/-50 PSF

+/-50 PSF

+/-60PSF

*In-Swing Configurations not approved for water infiltration. See Hardware notes for additional Hardware options.

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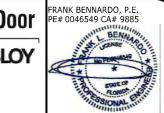
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+/-60 PSF

+/-60 PSF

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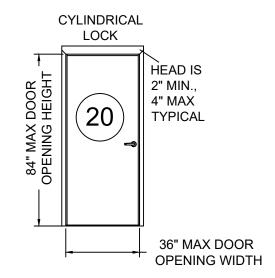
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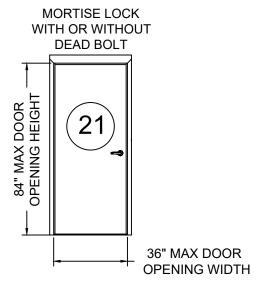
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ASSEMBLY 20					
Design Pressure	Design Pressure				
Where Water	Where Water				
Infiltration Is NOT	Infiltration IS				
Required	Required				
+/-60 PSF	+/-50 PSF				



ASSEMBLY 21						
Design Pressure	Design Pressure					
Where Water	Where Water					
Infiltration Is NOT	Infiltration IS					
Required	Required					
+/-60 PSF	+/-50 PSF					

Assembly	Door Series	Minimum Door Gauge	Des Pres	mum sign ssure sf)	Door (imum Opening ches)	Door Swing	Latching Hardware Description		
			Positive	Negative	Width	Height		Туре	Brand	Model
	Fuego, Imperial, Medallion,	40	00	60	20	0.4	Out Swing	Cylindrical Lock	Corbin Russwin	CL3100, CL3300, CL3500, CL3800, CL33900
$\begin{pmatrix} 20 \end{pmatrix}$	Legion, Omega, Regent, Ultra, Versadoor	18	60	60	36	84	or In Swing*		Sargent	6500, 7, 10, 10G77
									Yale	5300LN, 5400LN,
	Fuego, Imperial, Medallion,	Legion, Omega, Regent, 16 60 60 36 96 or	Out Swing	t Swina	Corbin Russwin	ML2000, ML20600, ML20700, ML20800, ML20900				
21	Legion, Omega, Regent,		60	60	36	96	or In Swing*	Mortise Lock Latch Bolt & Dead Bolt	Sargent	7800, 8200, R8200
									VingCard Elsafe A/S	ANSI, Classic, Signature
				,	*				Yale	8800
	Butt	McKinney 4-1/2"	McKinney 4-1/2" x 4-1/2" 0.134" thick steel hinges or any FBC approved hinges may be used. Any SDI member hinge locations may be used.							
Hinges**	Continuous	Markar FM100, FI hinge may be use	,	00, FM3500), FM100), or FM11	11; Pemko C	FMSLF-HD continuous I	ninges may be used. Any	y FBC approved continuous
	Pivots	Rixson 195 Pivot	set with M1	9 intermed	Jiate*pivc	ots may be	e used. Any F	BC approved pivot may l	be used.	
	Auxiliary Hardware 1" diameter preparations for door position				n switch	nes, Door	position switc	hes that fit in a cutout me	easuring 1.25" x 4.875",	and Securitron EPT, EPTL,

Maglocks may be used in addition to the hardware listed above. Viewers with 1" and smaller hole preparation may be used.

*In-Swing Configurations not approved for water infiltration. See Hardware notes for additional Hardware options.

Auxiliary Hardware

^{**} SUBSTITUTIONS, WITH FBC COMPONENT APPROVALS, MAY BE USED AS LONG AS THE SUBSTITUTIONS ARE WITHIN THE LIMITING DESIGN PARAMETERS OF THIS APPROVAL AND THE COMPONENT APPROVAL.

PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. (MISSILE LEVEL D) PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE.

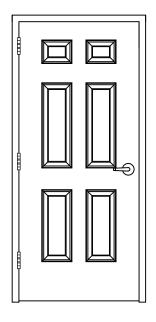


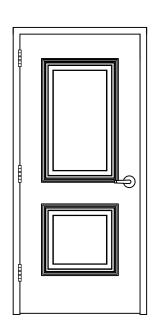


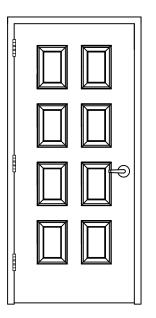
20-34870

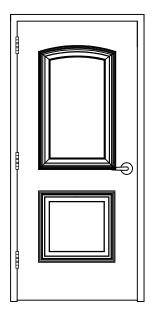
SCALE: NTS UNLESS NOTED

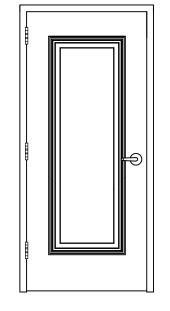
OPTIONAL ELEVATIONS

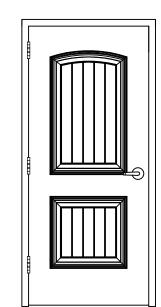












EMBOSSED PANEL DOORS LIMITED TO 18 GA STEEL AND POLYURETHANE CORE

PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE.

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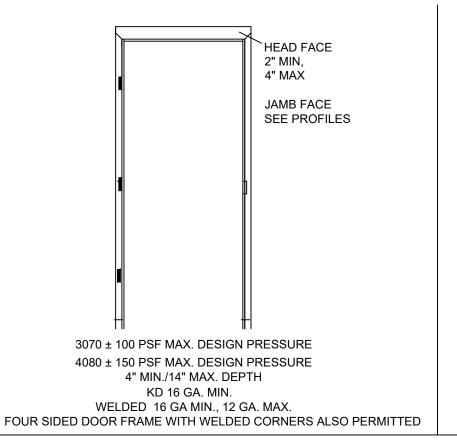
ASSA ABLOY

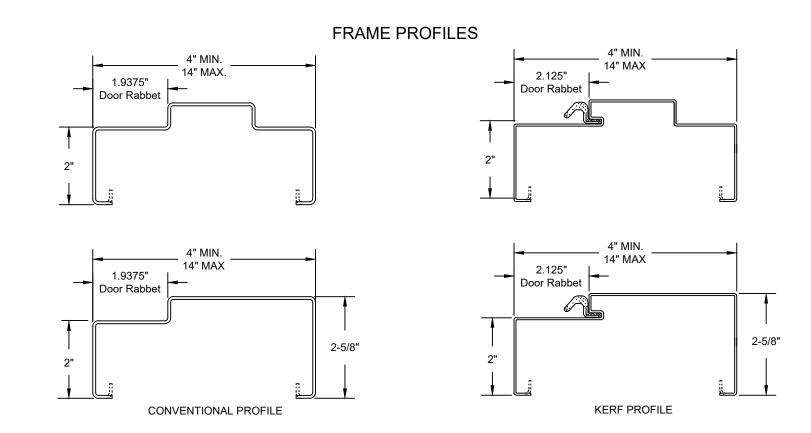
FRANK BENNARDO, P.E. PE# 0046549 CA# 9885 **■**Ceco Door

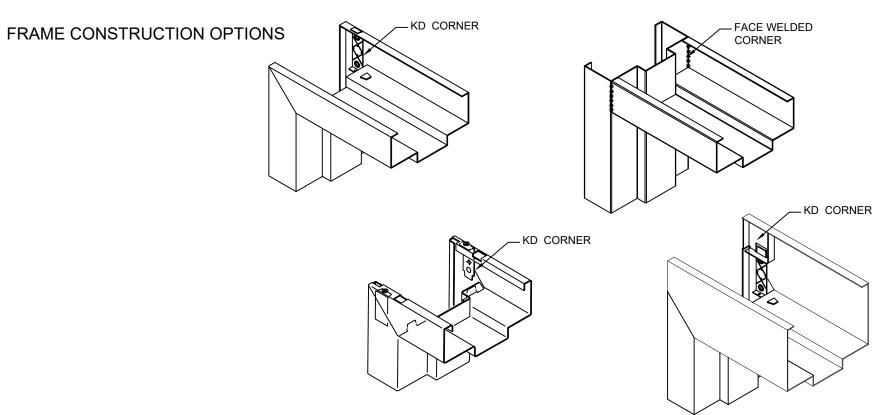
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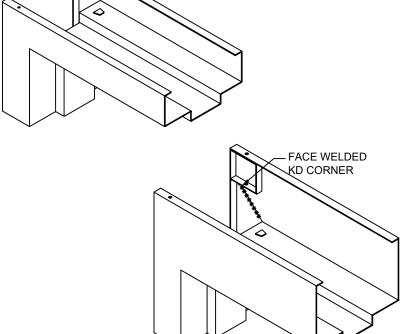
CECO DOOR PRODUCTS
//ISION OF ASSA ABLOY DOOR GROUP, IN
9159 TELECOM DRIVE
MILAN, TN 38358

20-34870 SCALE: NTS UNLESS NOTE









FACE WELDED

KD CORNER

PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. (MISSILE LEVEL D) PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE.





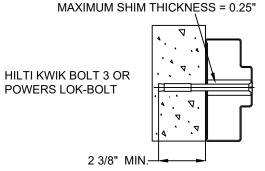
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OF ASSA ABLOY DOOR GROUP, IF 9159 TELECOM DRIVE MILAN, TN 38358 CECO DOOR PRODUCT DIVISION OF ASSA ABLOY DOOR GROU

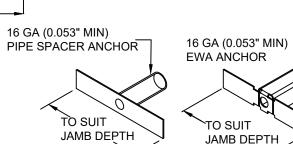
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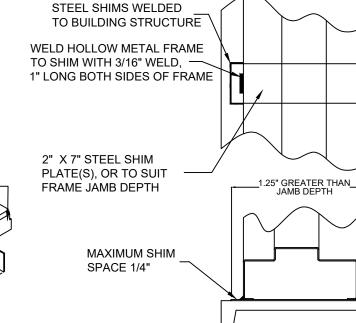
20-34870 SCALE: NTS UNLESS NOTED

1/4" MAX. THICK A-36 STEEL SHIMS WELDED TO STRUCTURAL EXISTING MASONRY OR POURED CONCRETE, 3000 psi MIN. BUILDING MEMBER WITH FILLET WELDS MEASURING 2" LONG WELDED PIPE SPACER OR EWA ANCHOR WITH 3/8" USING E6018 ELECTRODES. FILLET WELD SIZE SAME AS SHIM EXPANSION ANCHOR BOLTS USING 3/8" GRADE 5 BOLT THICKNESS FOR 0.053" TO 0.125" SHIM THICKNESS. WELD SIZE MINIMUM EDGE DISTANCE = 4.0" 1/8" FOR > 0.125" TO 1/4" SHIM THICKNESS.

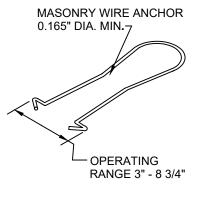


WELDED SLIP-IN ANCHOR IMITED TO 3'0" X 7'0" SINGLE





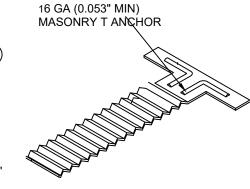


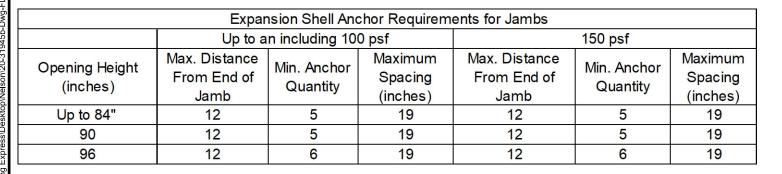


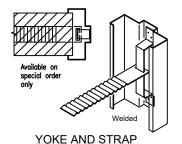
MAXIMUM SHIM THICKNESS 0.25

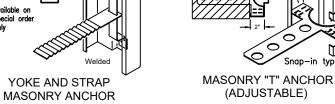
FILLED WITH 3000 PSI MORTAR

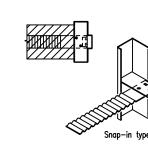
CMU BLOCK AND THROAT OF FRAME







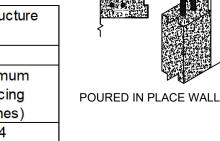




MASONRY "T" ANCHOR

Masonry T, Masonry Wire, Masonry Strap, and Welded to the Building Structure								
Anchor Requirements for Jambs								
	Up to an includ	ling 100 psf	150 psf					
Opening Height (inches)			Min. Anchor Quantity	Maximum Spacing				

	Up to an includ	ling 100 psf	150 psf		
Opening Height (inches)	Min. Anchor Quantity	Maximum Spacing (inches)	Min. Anchor Quantity	Maximum Spacing (inches)	
Up to 84"	4	24	5	24	
90	4	24	5	24	
96	4	24	5	24	



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ASSA ABLOY

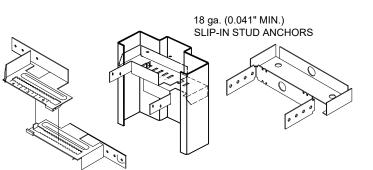


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CECO DOOR PRODUCTS
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9159 TELECOM DRIVE
MILAN, TN 38358

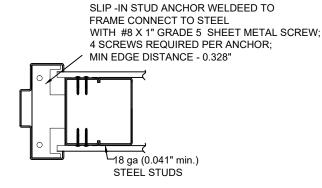
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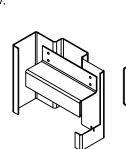
20-34870 SCALE: NTS UNLESS NOTE

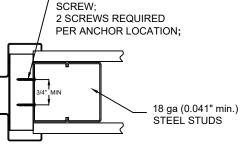


16 ga (0.053" MIN.)

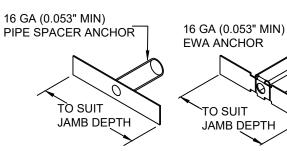
WOOD STUD ANCHOR





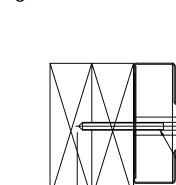


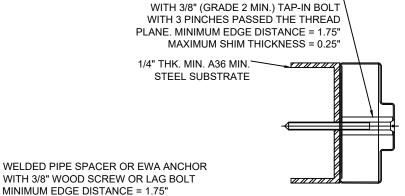
#14 x 1" GRADE 5 SHEET METAL



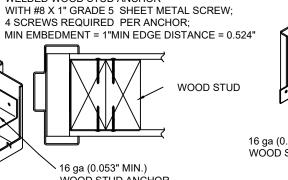


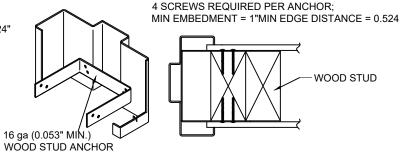
MAXIMUM SHIM THICKNESS = 0.25"





WELDED PIPE SPACER OR EWA ANCHOR

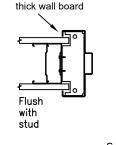




WELED WOOD STUD ANCHOR

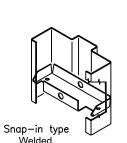
WITH #8 X 1" GRADE 5 SHEET METAL SCREW;

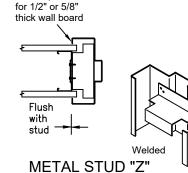
Stud Anchor Requirements for Jambs of Single Frames										
	Up to a	n including 100	150 psf							
Opening Height (inches)	Max. Distance From End of Jamb	Min. Anchor Quantity	Maximum Spacing (inches)	Max. Distance From End of Jamb	Min. Anchor Quantity	Maximum Spacing (inches)				
Up to 84"	6	4	28	6	5	19				
90	6	4	28	6	5	19				
96	6	4	28	6	6	19				



Pocket provided

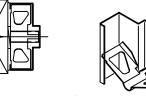
for 1/2" or 5/8"





ANCHOR

METAL STUD ANCHOR



Pocket provided

WELDED SLIP-IN BUTTERFLY ANCHOR LIMITED TO 3'0" X 7'0" SINGLES

WELDED WOOD STUD ANCHOR

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FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

FL#16355.2

20-34870 SCALE: NTS UNLESS NOTED

PEMKO WEATHERSTRIP USED ON CECO DOORS AND FRAMES WHERE WATER INFILTRATION IS NOT REQUIRED. **PEMKO S88 PEMKO** S88 PEMKO 2005 **PEMKO PEMKO PEMKO** 2005 S88 303

PEMKO 181

PEMKO 177

PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. (MISSILE LEVEL D) PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE.



ASSA ABLOY



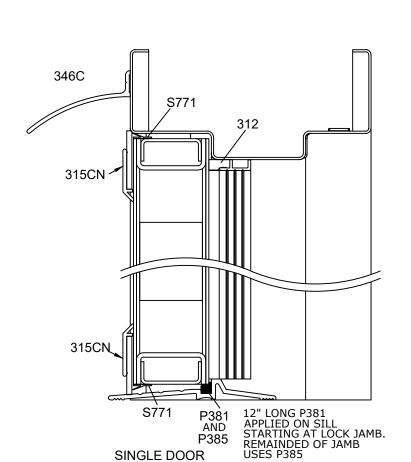
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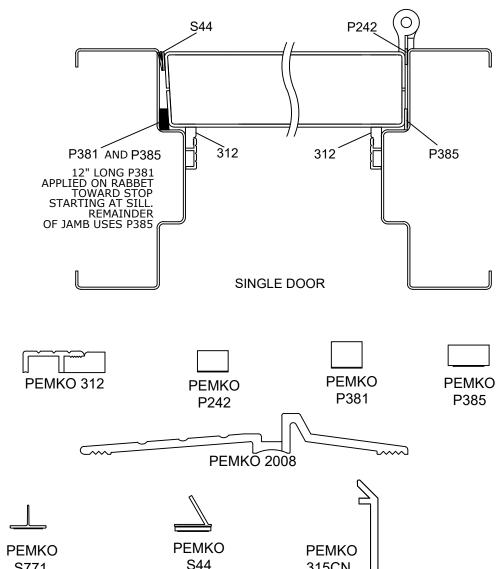
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CECO DOOR PRODUCTS
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9159 TELECOM DRIVE
MILAN, TN 38358

20-34870 SCALE: NTS UNLESS NOTED

PEMKO WEATHERSTRIP USED ON CECO DOORS AND FRAMES WHERE WATER INFILTRATION IS REQUIRED.







12" O.C. TYP.

1/4" ITW TAPCON W/ 1-3/4" EMBEDMENT AND 1" MIN. EDGE DISTANCE TO 3192 PSI CONCRETE The ED5200(S)A / ED4200(S)A x M107 Rim Exit and the ED5470(B) x M107 Surface Vertical Rod maybe suffixed by MER. May use M94 with any combination of the M61, M92, M93, or M1 suffixes.

The ED5200(S)A x M107 Rim Exit and the ED5470(B) x M107 Surface Vertical Rod may include 900 series trims 9600, 9700, 9800 Series Access Control Trims or the 9900 Series Electrified Trims.

The MP9800 (A/B) x M107 Series Concealed Multi-Point Lock may include the options: M91, M92, M93, 903, 904, Access 600, IN, INB, SE.

Use FE707A, FE708A, WS707AKM, or WS708AKM Hardware Mullion with the ED5200(S)A / ED4200(S)A x M107 Rim

On pairs of doors, one leaf of the pair utilizing with the ED5470(B) x M107 Surface Vertical Rod or MP9800 (A/B) x M107 Series Concealed Multi-Point Lock may be replaced with two 988CR surface bolts. The local building official must approve this configuration of hardware for use in a means of egress.

The ML2000 Series Mortise Locks, Series CL3300 Series Cylindrical Locks, ED5200(S)A x M107 Rim Exit, and ED5470(B) x M107 Surface Vertical Rod may be prefixed IN-IP, IN-IPS, IN-CP, IN-IP-MB, IN-IP-MW, IN-IPS-MB, IN-IPS-MW, IN-CP-MP, and IN-CP-MW.

The ML2000 Series Mortise Locks, Series CL3300 Series Cylindrical Locks, ED5200(S)A x M107 Rim Exit may be prefixed PIP1-IPSKM, PWI1-IPSKM, PIP1-CPKM, PWI1-CPKM, PIP1-IPSM, PWI1-IPSM, PIP1-CPM, and PWI1-CPM.

May also use the ML20100 and ML20200 mortise locks.

The SELP10 and IN 120 Access Control may be used with CL3300 Cylindrical Lock or ML2000 Mortise Lock.

The 1006 Series Electric Strike maybe used on 4'0" x 8'0" and smaller single out swinging doors of 70 psf or less.

The 9600 Series Electric Strike may be used with the Sargent HC8800 Series Rim Exit at design pressures of 70 psf or less.

The 9700 Series Electric Strike may be used with the Corbin Russwin ED5200(S)A and the Yale 7150(F)WS / 7250M(F)WS Rim Exits at design pressures of 70 psf or less.

Securitron 1500 / 1500E Strike may be used on 3'0" x 7'0" and smaller single out swinging assemblies with mortise locks and latch bolt only at design pressures of 60 psf or less.

Securitron 1600 / 1600E Strike may be used on 4'0" x 8'0" and smaller single out swinging assemblies with mortise locks with latch bolt and dead bolt of 70 psf and less.

The HC8800 Series Rim Exit, WS 8800 Series Rim Exit, and WS-8900 Series Mortise Exit maybe prefixed 53, 55, 55-56, 56, 57, 58, AWE, B, BT, ET, H1, H2, KP, LK, LU, M1, N1, N2, PA, PK, PG, P1, P2, IPSKM, CPKM, IPSM, CPM, IM, IKM, PRX, S1, S2, S3, IA, IK, IN, TK, TL, TP and TU.

Use HC980, 12-HC980, HCL980, 12-HCL980 Hardware Mullion with the HC8800 Series Rim Exit,

Series HT-56- can be used same as the 53-56- on the 80 Series devices. Exceptions include the following prefixes either used alone or in combination: 53-, 55-, 57-, 58-, 59- and AL.

All 80 Series employing HiO technology and the 55 option are designated HT-55-.

The MD8600 Series Concealed Vertical Rod Exit and 7000 Series Concealed Multi-point Lock may be prefixed 53, 55, 56, 57, 58, 59, BT, ET, H1, H2 and TL.

On pairs of doors, one leaf of the pair utilizing with the MD8600 Series Concealed Vertical Rod Exit, 7000 Concealed Multi-Point Lock or HC4-8700 / HC-8700 Surface Vertical Rod may be replaced with two 988CR surface bolts. The local building official must approve this configuration of hardware for use in a means of egress.

The 10 Line / 10G77 Cylindrical Locks and 8200 / R8200 mortise Locks may be prefixed AWE, B, PG, P1, P2, IPSKM, CPKM, IPSM, CPM, IM, IKM, PRX, IA, IK, IN, KP, LK, LU, PA, PK, H1, H2, N1, N2, S1, S2, S3, TK, TL, TP and TU.

7150(F)WS / 7250M(F)WS Rim Exit and 7170(F)WS Surface Vertical Rod may be suffixed with any combination of A, B, O, or S. These devices may be prefixed by Sym and can include 500F or 600F Series Trims.

Use M200FWS or KRM200FWS Mullion with the 7150(F)WS / 7250M(F)WS Rim Exit.

On pairs of doors, one leaf of the pair utilizing with the 7170(F)WS Surface Vertical Rod may be replaced with two 988CR surface bolts. The local building official must approve this configuration of hardware for use in a means of

nexTouch Access Control may be used on single 3'0" x 7'0" assemblies with 4700LN cylindrical lock at design pressures of 60 psf or less.

Securitron

The MUNL may be used on 60 psf rated single 3'0" x 7'0" assemblies with a mortise Corbin Russwin ML2000, Sargent 7800/8200/R8200, or Yale 8800 mortise lock. The UNL may be used on 60 psf rated single 3'0" x 7'0" assemblies with a Corbin Russwin CL3100 / CL3300 / CL3500 / CL3800. Sargent 6500 / 7 /10, or Yale 5300 / 5300LN / 5400 / 5400LN Cylindrical Locks.

The ICPT Wireless Inductive Power Transfer may be used



FRANK BENNARDO, P.E. PE# 0046549 CA# 9885

FL#16355.2

GORPORATE OFFICE:
60 SW 12th AVE, SUITE 106
DEERFIELD BEACH, FL 33442

INC

CECO DOOR PRODUCTS
/ISION OF ASSA ABLOY DOOR GROUP, IN
9159 TELECOM DRIVE
MILAN, TN 38358 DOORS L EXTERIOR I E DOORS (LM: LORIDA PROI

COMMERCIAL STEEL E FLUSH SINGLE D TH EDITION (2020 FLC

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